

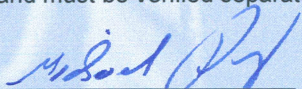
CERTIFICATE AD 2000 Merkblatt HP0

Certificate no.: 2019-008-720-19003.004

The GSI – Gesellschaft für Schweißtechnik International mbH
 Has assessed the fulfillment of the requirements for the manufacture concerning the execution of
 Welding as well as the system of compliance with quality requirements concerning fusion welding based on the technical
 Specification(s) on behalf of the manufacturer.

Manufacturer	Bock Maschinenbau GmbH Maierhofstraße 38 73547 Lorch
Address	Bock Maschinenbau GmbH Maierhofstraße 38 73547 Lorch
Products	Unfired pressure vessels according to the technical specification AD 2000 HP 0 without heat treatment
Welding process(es) (Reference number acc. To EN ISO 4063)	135
Parent material (Materialgroup acc. To ISO 15608)	1.1, 1.2, 8.1
Confirmation	Based on the requirements of the technical specifications stated below the following requirements have been fulfilled: Requirements on personnel and manufacture pursuant to: AD 2000 Merkblatt HP 0:2017-10 Functional system in compliance with quality requirements for fusion welding of metallic materials pursuant to: DIN EN ISO 3834-2:2021 Basic requirements for the welding manufacture of pressure equipment according to Druckgeräterichtlinie 2014/68/EU, Anhang I, Abschnitt 3.1.2
Start of validation (Date of first issue)	16.04.2025
Valid until:	15.04.2028
Period of validity:	The period of validity of this certificate remains valid as long as the provisions of the above technical specifications themselves or the production conditions in the manufacturing plant(s) have not changed significantly.
Remarks:	Compliance with all other requirements of the selected module of the Pressure Equipment Directive is not part of this certificate and must be verified separately.
Place/date of issue:	München, Marc 17th 2025 schob/hs




 Dipl.-Ing. Michael Dey
 Certifier